

FORMEX[®] CND PRODUCT DATA

FLAME RETARDANT POLYCARBONATE SHEET

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	TEST METHOD	FORMEX [™] CND-8	FORMEX [™] CND-10
Color		Natural & Black	Natural & Black
MANUFACTURING SPECIFICATION			
Thickness			
inch		0.008 (+0.001/-0.001)	0.010 (+0.0015/-0.0015)
millimeter		0.20 (+0.03/-0.03)	0.25 (+0.04/-0.04)
UL FLAMMABILITY RATING / PERFORMANCE LEVELS			
Flammability	UL 94	VTM-0	VTM-0
Relative Temperature Index	UL 746B		
Electrical		80°C/ 176°F	80°C/ 176°F
Mechanical Without Impact		80°C/ 176°F	80°C/ 176°F
High Current Arc Ignition - PLC	UL 746A	1	1
High Voltage Arc Tracking - PLC	UL 746A	1	1
Hot Wire Ignition - PLC	UL 746A	4	4
Comparative Tracking Index - PLC	ASTM D-3638	3	3
Furnished As		Three layers of sheets	Three layers of sheets
Voltage Meets Mandrel Test, VAC	IEC 60950-1 / IEC61558-1	7000	7000
TYPICAL MECHANICAL PROPERTIES VALUES			
Tensile Yield - psi	ASTM D-882 / ISO 527-1,-2		
Machine Direction		7200	7200
Transverse Direction		6900	6900
TYPICAL PHYSICAL PROPERTIES VALUES			
Density - gm/cc	ASTM D-792 / ISO 1183-1, Method A	1.21	1.21
Oxygen Index - %	ASTM D-2863 / ISO 4589-1,-2	29	29
Water Absorption - % Change in weight	ASTM D-570 / ISO 62, Method 4	0.2%	0.2%
Heat Deflection Temperature under load	ASTM D-648 0.45MPa / ISO 75-1,-2,Method B	140°C/ 284°F	140°C/ 284°F
TYPICAL ELECTRICAL PROPERTIES VALUES			
Comparative Tracking Index - volts	IEC 60112	175	175
Dielectric Breakdown - volts	ASTM D-149 / IEC 60243-1	16,029	17,587
Dielectric Strength - volts/mil	ASTM D-149 / IEC 60243-1	2,004	1,759
Volume Resistivity - ohm-cm	ASTM D-257 / IEC 62631-3-1	1.2 x 10 ¹⁶	1.2 x 10 ¹⁶
Dielectric Constant	ASTM D-150 / IEC 60250, 1MHz	2.22	2.22
Dissipation Factor	ASTM D-150 / IEC 60250, 1MHz	0.0072	0.0072
PACKAGING INFORMATION			
Standard Configuration		Roll	Roll
Core ID - inches (millimeters)		6 (152)	6 (152)
Roll OD - inches (millimeters) (approximate)		17 (432)	17 (432)
Roll Width - inches (millimeters)		24 (610)	24 (610)
Roll Weight - lbs (kgs) (approximate)		202 (92)	220 (100)
Length/Roll - feet (meters)		2000 (609.6)	1750 (533.4)
Area/Roll - square feet (square meters)		4000 (371.6)	3500 (325.2)

Notice: The above data is believed to be accurate and reliable. ITW assumes no responsibility for end-use application, and no performance warranty is expressed or implied.

